

SMART COOLING™ PRO10 SYSTEM

Al Baywa Greenhouse

Test Participants:

Project name: AL BAYWA GREENHOUSE Location: Alain, UAE

Customer: MOHAMMAD JEBRIL

Gerab Energy Engineer: Ali Soufan

Swiss Integrated Energy Technologies: Armands Mucenieks

Table of Contents

Introduction:	3
Main components:	4
Measuring instruments:	5
Testing procedures	6
Testing results:	8
Testing summary:	9
Conclusion:	11
Annex:	12

Introduction:

Type of structure: Al Baywa Greenhouse, Alain, United Arab Emirates.

Cooling units: Air cooled water chiller **Carrier 30XA1702.**

Chiller booster: *Smart Cooling™ PRO 10*, adiabatic technology with condenser protection.

Chillers were retrofitted with the **intelligent adiabatic Smart Cooling™** system to **reduce their electricity consumption** and **increase COP (Coefficient of Performance) efficiency.**

The intelligent adiabatic *Smart Cooling™* system combines an **adiabatic evaporative pre-cooling process** and **condenser protection with mechanical air filtration**. The intelligent adiabatic *Smart Cooling™* system is mounted externally in front of the **condensers** of the cooling equipment. *Smart Cooling™* initiates the **adiabatic process** even before the **mechanical cooling** kicks in and the equipment receives a **temperature-reducing fine mist of processed water** that within the cooling circuit.

Smart Cooling™ ensures 100% condenser protection from direct contact with water.

Main components:

Smart Cooling™ comprises the following key components: protective membranes, water treatment and recirculation systems, high-pressure water pump, control unit, high-pressure nozzle panels, fasteners, and fixings.

- **Protective membranes** cover the condenser surface, preventing direct water contact.
- **Water system** purifies and sterilizes water to prevent mineral buildup and bacteria.
- **Pump** provides 70 bar pressure.
- **Control unit** regulates operation via real-time data (temperature, humidity, chiller parameters).
- **Nozzles** spray 5–40 µm droplets.
- A set of **fasteners and fixings** ensure the compatibility of the equipment with the chiller.



Measuring instruments:

An RIF600 ultrasonic water flow meter was used to measure the effectiveness of the chiller.

An Eniscope Analytics energy monitoring equipment (BEST) was used to measure electricity consumption.



Chiller with Smart Cooling™ system



Chiller without Smart Cooling™ system

- **Equipment tested:** Air-cooled water chillers, **CARRIER 30XA1702**.



Testing procedures

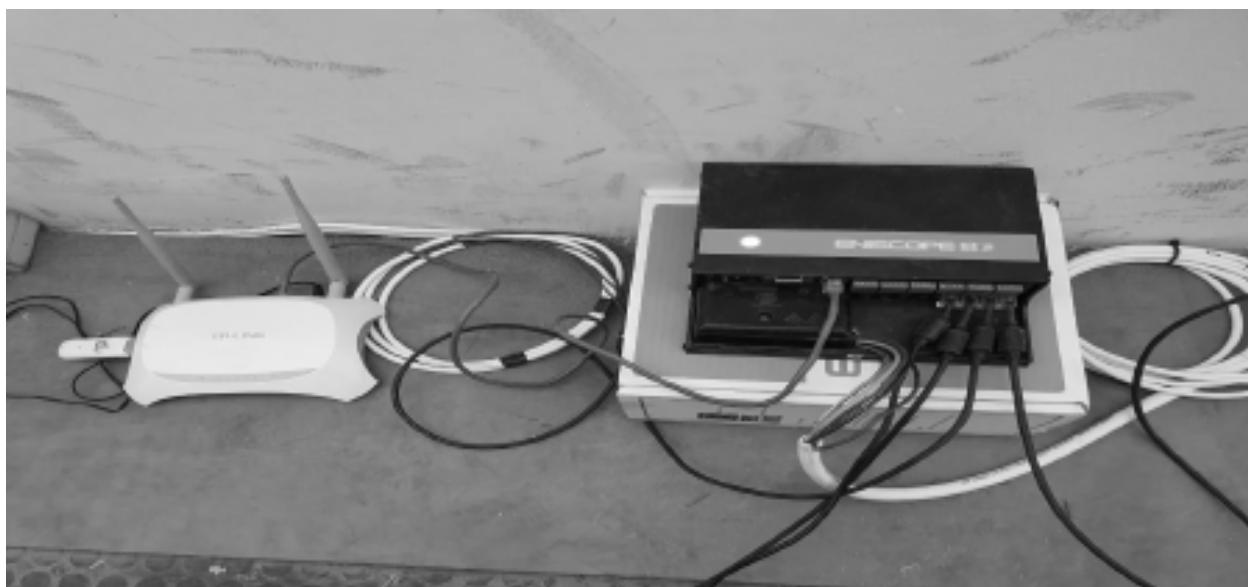
Testing was conducted on chillers **No.1, No.2, No.3** and **No.4**

Testing period: *06/15/2021 - 06/21/2021* adiabatic system *Smart Cooling™* switched **ON**

Testing period: *06/22/2021 – 06/28/2021* adiabatic system *Smart Cooling™* switched **OFF**

- **Step 1**

A data logger is installed on the subject *HVAC equipment* to collect all applicable real-time energy consumption and unit performance information. Data is collected by using an *Eniscope Analytics temperature sensor*.



- **Step 2**

Smart Cooling™ system is switched **ON**

- **Step 3**

During the period between *06/15/2021* and *06/21/2021*, the test measured electricity usage data by the chillers with the intelligent adiabatic *Smart Cooling™* system in operation.

During this period, the chiller consumed **47.67 MW/h** of electricity, while water consumption was 280 m^3 , and the average temperature during the period was **42° C**.

- **Step 4**

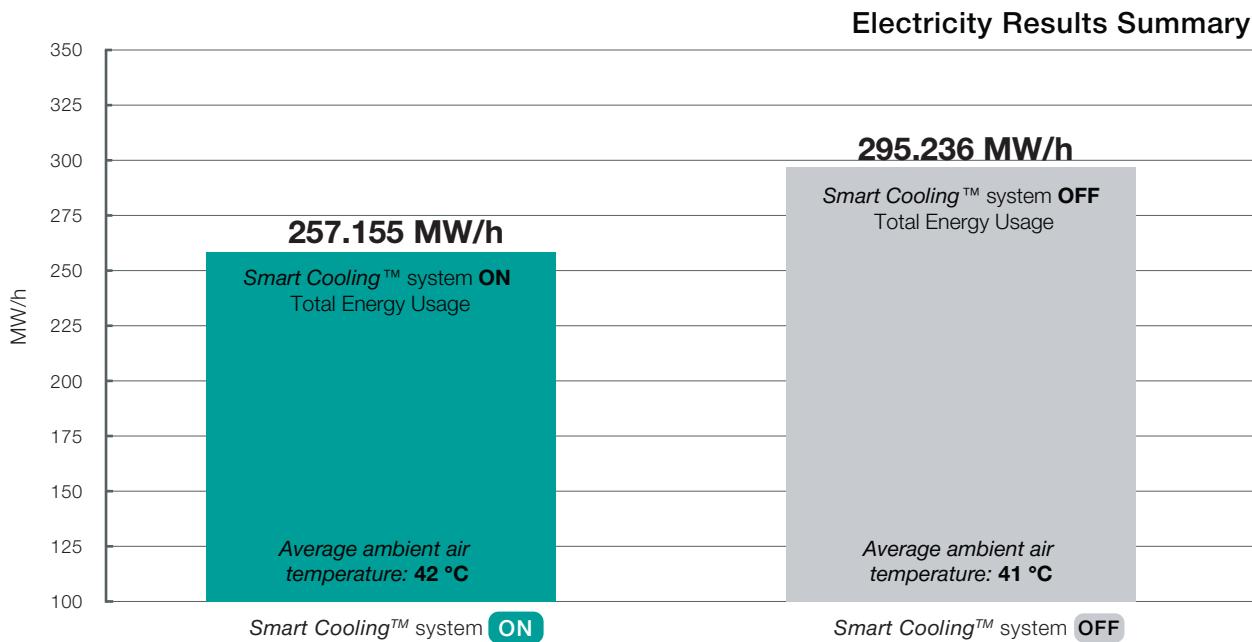
Smart Cooling™ system is switched **OFF**

- **Step 5**

During the period between **06/23/2021** and **06/29/2021**, the test measured electricity usage data by chillers with the intelligent adiabatic *Smart Cooling™* system not in operation. During this period, the chiller consumed **295.236 MW/h** of electricity, while water consumption was **0 m³** and the average temperature during the period was **41° C**.



Testing Results



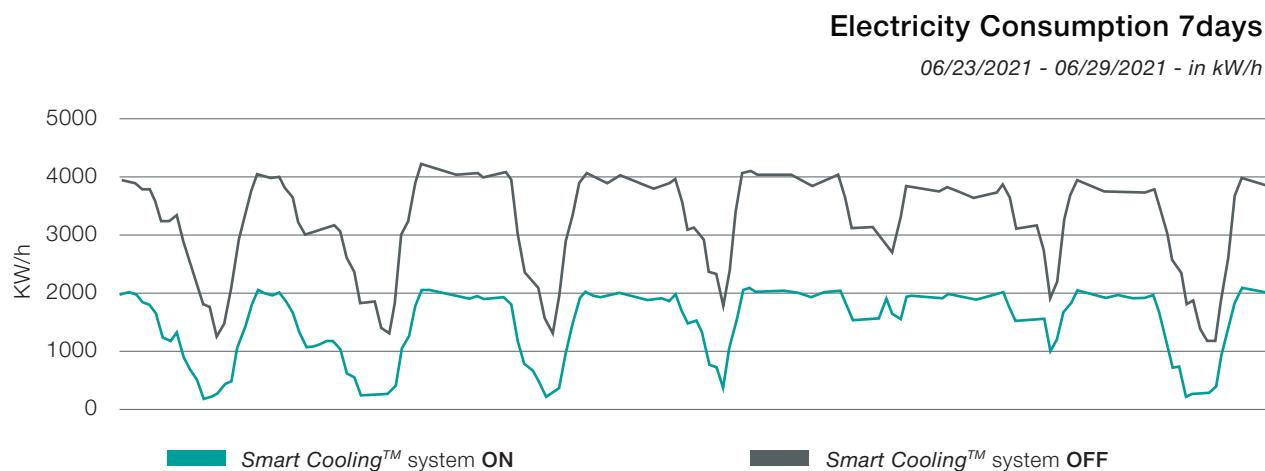
Post-analysis of data monitoring shows the electricity savings generated by the *Smart Cooling™* system in 7 operation days is **38 MW/h** of electricity.

Within these 7 days, the customer **saved 38,081 kW/h of electricity**.

At an electricity rate of **AED 0.30 per kW/h**, the total savings amount to **AED 11,424**.

To achieve this result, **280 m³ of water were used**, with water expenses of AED 10 per m³.

In total, **AED 2800** were spent on water.



Testing Summary

Smart Cooling™ Test Report: Al Baywa Greenhouse, Alain, UAE					Electrical Consumption
Status of Smart Cooling™	ON		OFF		
Test Duration	7 Days		7 Days		15%
	From	To	From	To	
	15.06.2021	21.06.2021	23.06.2021	29.06.2021	
Average Ambient Temperature	42 °C		41 °C		
Total Electrical Consumption	257,155 kW/h		295,236 kW/h		
Average Electrical Consumption Per Hour	1,531 kW/h		1,757 kW/h		
Total Water Consumption	280.0 m³		0.0 m³		

Electricity Results Summary

	kW/h	AED	Summary
Actual Chiller savings in 7 Days	38,081 kW/h	0.32	12,186
	m³	AED	Summary
Actual water consumption in 7 Days	280 m³	7.81	2,187
	kW/h	AED	Summary
Projected Chillers savings per season (240 days)	1,218,603 kwh	0.32	389,953
	m³	AED	Summary
Projected water consumption per season (240 days)	8,960 m³	7.81	69,978
	QTY	AED	Total
Maintenance per year	4	7,623	30,492

- Net savings after all running costs for 4 Chillers: **AED 289,483**
- Cost of 4 adiabatic Smart Cooling™ delivered & installed: **AED 506,822.00**
- ROI Period (in calendar years, after all running costs for 4 Chillers): **1.75 year**
- Reduction of CO2 Emissions for 4 Chillers: **509 Ton**

*Note: For more details about test please refer to the supported document (Excel file).

Brief review on cooling capacity improvements based on customer's plant management system

Summary below table:

As you can see in below table requested, Cooling Capacity required by plant is more than actually plant cooling capacity so chillers at these moments are working at 100% load. As you can see with Smartcooling ON the chillers are producing more cooling capacity than with smartcooling being OFF at higher ambient temperatures.

Below Table data:

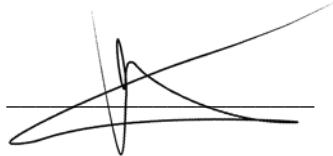
- Ambient Temperature & Humidity collected from Smartcooling temperature & humidity sensors.
- Produced Cooling Load & Plant Cooling Set Point collected from customer realtime chiller monitoring system.
- Electrical Consumption collected from *Smart cooling™* electrical meters.

Smart Cooling™ system ON						Smart Cooling™ system OFF						
DATE / TIME	AMBIENT TEMP	RH	ACTUAL COOLING LOAD PRODUCED BY CHILLERS	PLANT COOLING SETPOINT	ELECTRICAL CONSUMPTION	DATE / TIME	AMBIENT TEMP	RH	AIR ENTERING CONDENSERS	ACTUAL COOLING LOAD PRODUCED BY CHILLERS	PLANT COOLING SETPOINT	ELECTRICAL CONSUMPTION
°C	%	MW/h	MW/h	kW/h		°C	%	°C	MW/h	MW/h	kW/h	
28/6/2021 21:05:00 GST	35	31.5	5.4	8	1799	16/6/2021 21:05:00 GST	43.5	25	28.61039	6.0	7.1	
28/6/2021 21:10:00 GST	34.7	31.9	5.3	8		16/6/2021 21:10:00 GST	43.8	25.9	28.60568	6.0	7.1	
28/6/2021 21:15:00 GST	34.7	31.8	5.5	8		16/6/2021 21:15:00 GST	43.6	28	28.96935	6.2	7.1	
28/6/2021 21:20:00 GST	34.7	31.6	5.3	8		16/6/2021 21:20:00 GST	43.1	27.1	28.41104	6.0	7.1	
28/6/2021 21:25:00 GST	34.7	32.5	5.5	8		16/6/2021 21:25:00 GST	42.7	28.7	28.01046	6.2	7.1	
28/6/2021 21:30:00 GST	33.9	33.2	5.3	8		16/6/2021 21:30:00 GST	42.5	29	28.78182	6.1	7.6	
28/6/2021 21:35:00 GST	33.9	32.3	5.4	8		16/6/2021 21:35:00 GST	42.3	29	28.4832	6.3	7.3	
28/6/2021 21:40:00 GST	33.9	32.5	5.5	8		16/6/2021 21:40:00 GST	42.3	29.3	28.52087	6.1	7.3	
28/6/2021 21:45:00 GST	33.8	32.7	5.4	8		16/6/2021 21:45:00 GST	41.9	30.3	28.39536	6.1	7.5	
28/6/2021 21:50:00 GST	33.8	32.5	5.5	8		16/6/2021 21:50:00 GST	41.6	30.9	27.89654	6.2	7.6	
28/6/2021 21:55:00 GST	33.9	32.2	5.4	8		16/6/2021 21:55:00 GST	41.9	30.4	27.88874	6.2	7.6	
28/6/2021 22:00:00 GST	34.1	32.8	5.4	8		16/6/2021 22:00:00 GST	42	30.1	28.32797	6.1	7.6	
28/6/2021 22:05:00 GST	34	34.5	5.4	8		16/6/2021 22:05:00 GST	41.9	28.5	28.19959	6.2	7.8	
28/6/2021 22:10:00 GST	33.8	33	5.4	8		16/6/2021 22:10:00 GST	40.5	30.7	28.33894	6.2	7.8	
28/6/2021 22:15:00 GST	33.8	34.5	5.5	8		16/6/2021 22:15:00 GST	40.6	30.8	27.52135	6.2	7.8	
28/6/2021 22:20:00 GST	34	32.7	5.4	8		16/6/2021 22:20:00 GST	41	31.1	27.26993	6.3	8	
28/6/2021 22:25:00 GST	34.4	31.5	5.5	8		16/6/2021 22:25:00 GST	41.2	30.2	27.64418	6.1	8	
28/6/2021 22:30:00 GST	34.5	31.5	5.4	8		16/6/2021 22:30:00 GST	40.8	29.7	27.60685	6.4	8	
28/6/2021 22:35:00 GST	34.4	32.4	5.3	8		16/6/2021 22:35:00 GST	40.5	28.4	27.17851	6.3	8	
28/6/2021 22:40:00 GST	34	33.5	5.5	8		16/6/2021 22:40:00 GST	39.8	29	26.91247	6.2	8	
28/6/2021 22:45:00 GST	34	32.9	5.5	8		16/6/2021 22:45:00 GST	39.9	29	26.29323	6.3	8	
28/6/2021 22:50:00 GST	34.5	32	5.5	8		16/6/2021 22:50:00 GST	39.6	29.5	26.03853	6.3	8	
28/6/2021 22:55:00 GST	34.7	31.9	5.4	8		16/6/2021 22:55:00 GST	39.1	31.9	26.32088	6.3	8	
28/6/2021 23:00:00 GST	34.6	32.7	5.3	8	1794	16/6/2021 23:00:00 GST	39.1	32.8	26.03853	6.3	8	
28/6/2021 23:05:00 GST	33.9	34.9	5.6	8		16/6/2021 23:05:00 GST	38.8	34.5	25.97264	6.3	8	
28/6/2021 23:10:00 GST	34	33.3	5.4	8		16/6/2021 23:10:00 GST	38.8	36.2	26.3301	6.3	8	
28/6/2021 23:15:00 GST	34.5	33.6	5.5	8		16/6/2021 23:15:00 GST	38.7	37.6	26.27326	6.5	8	
28/6/2021 23:20:00 GST	34.2	33.2	5.5	8		16/6/2021 23:20:00 GST	38.2	37.9	26.98974	6.4	8	
28/6/2021 23:25:00 GST	34.6	32.4	5.4	8		16/6/2021 23:25:00 GST	37.9	38.6	27.12432	6.5	8	
28/6/2021 23:30:00 GST	34.5	32.7	5.6	8		16/6/2021 23:30:00 GST	37.3	39.8	26.48387	6.4	8	
28/6/2021 23:35:00 GST	34.3	33.3	5.4	8		16/6/2021 23:35:00 GST	37.1	38.3	26.3716	6.4	8	
28/6/2021 23:40:00 GST	34	33.7	5.5	8		16/6/2021 23:40:00 GST	37.2	35.8	26.27173	6.4	8	
28/6/2021 23:45:00 GST	33.9	33.4	5.4	8		16/6/2021 23:45:00 GST	37.2	35.8	25.99869	6.4	8	
28/6/2021 23:50:00 GST	33.8	34	5.3	8		16/6/2021 23:50:00 GST	37	34.1	25.73241	6.5	8	
28/6/2021 23:55:00 GST	33.3	35.2	5.6	8		16/6/2021 23:55:00 GST	37	34.7	25.47893	6.4	8	

Conclusion:

Test results data shows that the intelligent adiabatic *Smart Cooling*™ system decreased the chiller electricity consumption by **15%**, on average, during 24 operational hours.

Armands Mucenieks
July 06, 2021



Annex:



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RIF600 | Clamp-on Ultrasonic Meter Calibration Report

Pipe diameter	DN80	Date	15/12/2018
Ambient temperature	29°C		
Standard Device before test	Normal	Model:	RIF600W
Standard Devide After Test	Normal		
Test result	Qualified		
Measured Medium	Water		
Accuracy	1%		
Signal Strength	UP: 90 DOWN: 90		
Standard device name	Static volumetric method/standard Meter Method Water Flow/Standard Device		
Standard device accuracy	0,20%		

Test	Standard Meter flow		Temperature	Pressure	Tested Meter Flow	Basic Error	Repeatability
	Point	m3/h	°C	Mpa	m3/h	%	%
Point 1	101,52	101,47	25,0	0,300	102,27	0,739	-0,147
	101,47		25,0	0,300	102,07		
	101,42		25,0	0,300	101,97		
Point 2	71,27	71,27	25,0	0,300	71,75	0,673	0,147
	71,19		25,0	0,300	71,65		
	71,34		25,0	0,300	71,86		
Point 3	26,32	26,36	25,0	0,300	26,51	0,722	-0,146
	26,36		25,0	0,300	26,56		
	26,39		25,0	0,300	26,58		

Verification Based on JJG 1030-2007 < Ultrasonic flowmeter verification procedures >
Scale Factor=1





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RIF600 |Test Report misuratore di portata ad ultrasuoni clamp on

Diametro tubazione	DN80	Date	15/12/2018
Temperatura ambiente	29°C		
Dispositivo standard prima del test	Normale	Model:	RIF600W
Dispositivo standard dop il test	Normale		
Risultato del test	Qualified		
Liquido	Acqua		
Accuratezza	1%		
Potenza dei segnali	UP: 90 DOWN: 90		
Tipo di dispositivo standard	Metodo volumetrico statico/Misuratore di portata volumetrico		
Accuratezza del dispositivo standa	0,20%		

Test	Misuratore standard	Temperatura	Pressione	Misuratore testato		errore base	Ripetibilità
				m3/h	m3/h		
Punto 1	101,52	101,47	25,0	0,300	102,27	0,739	-0,147
	101,47		25,0	0,300	102,07		
	101,42		25,0	0,300	101,97		
Punto 2	71,27	71,27	25,0	0,300	71,75	0,673	0,147
	71,19		25,0	0,300	71,65		
	71,34		25,0	0,300	71,86		
Punto 3	26,32	26,36	25,0	0,300	26,51	0,759	-0,132
	26,36		25,0	0,300	26,56		
	26,39		25,0	0,300	26,58		

Verification Based on
Scale Factor=1
JJG 1030-2007 < Ultrasonic flowmeter verification procedures >

